



Resistance:	A = good			B = moderate			U = unsatisfactory		
Compatibility of media	Homo-	Graphite laminate with ..... insert							
with	geneous Graphite	Alumi-nium	Alloy 20	Hastel-loy	Inco-nel 600	Monel 400	Nickel 200	316 S.S.	Steel
Acetaldehyde	A	-	-	-	-	-	-	-	-
Acetic acid									
- all temperature	A	-	-	-	-	-	-	-	-
- room temperature	A	A	A	A	B	B	B	A	U
Acetic acid amylester	A	-	-	-	-	-	-	-	-
Acetic acid butylester	A	-	-	-	-	-	-	-	-
Acetic anhydride									
- all temperatures	A	-	-	-	-	-	-	-	-
- room temperature	A	A	A	A	B	B	A	A	B
Acetone	A	A	A	A	A	A	A	A	A
Acidified starch solutions	A	-	-	-	-	-	-	-	-
Acrylic acid	A	-	-	-	-	-	-	-	-
Acrylic acid esters	A	-	-	-	-	-	-	-	-
Acrylonitril	A	-	-	-	-	-	-	-	-
Air (< 400 °C)	A	-	-	-	-	-	-	-	-
Alum	A	-	-	-	-	-	-	-	-
Aluminium	A	-	-	-	-	-	-	-	-
Aluminium fluoride	A	B	A	A	-	B	B	U	B
Aluminium sulphate	A	B	A	A	B	B	B	A	U
Aluminum chloride									
- all temperatures	A	-	-	-	-	-	-	-	-
- room temperature	A	U	A	A	B	B	B	U	U
Amino acids	A	-	-	-	-	-	-	-	-
Ammonia (anhydrous)	A	A	A	A	A	B	B	A	B
Ammonia (gas)	A	-	-	-	-	-	-	-	-
Ammonium bifluoride	A	-	-	-	-	-	-	-	-
Ammonium bisulphate	A	-	-	-	-	-	-	-	-
Ammonium chloride	A	U	A	A	A	B	B	B	B
Ammonium hydroxide	A	B	A	A	A	U	U	A	A
Ammonium nitrate	A	A	A	A	B	U	U	A	A

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	Alumi- nium	Alloy 20	Hastel- loy	Inco- nel 600	Monel 400	Nickel 200	316 S.S.	Steel	
Ammonium persulphate	A	-	-	-	-	-	-	-	
Ammonium phosphate	A	A	A	A	B	B	B	A	U
Ammonium sulphate	A	U	A	A	B	B	B	A	A
Ammonium thiocyanate	A	-	-	-	-	-	-	-	-
Amyl acetate	A	A	A	A	A	A	A	A	B
Amyl alcohol	A	-	-	-	-	-	-	A	-
Aniline	A	B	A	A	B	B	B	A	A
Aniline hydrochloride	A	-	-	-	-	-	-	-	-
Anodizing solutions	A	-	-	-	-	-	-	-	-
Aqueous salt solutions									
- Borates	A	-	-	-	-	-	-	-	-
- Bromides	A	-	-	-	-	-	-	-	-
- Carbonates	A	-	-	-	-	-	-	-	-
- Chlorides	A	-	-	-	-	-	-	-	-
- Chromates (< 20 %)	A	-	-	-	-	-	-	-	-
- Fluorides	A	-	-	-	-	-	-	-	-
- Iodides	A	-	-	-	-	-	-	-	-
- Nitrates	A	-	-	-	-	-	-	-	-
- Nitrites	A	-	-	-	-	-	-	-	-
- Phosphates	A	-	-	-	-	-	-	-	-
- Sulphates	A	-	-	-	-	-	-	-	-
Arsenic acid	A	-	-	-	-	-	-	-	-
Arsenic trichloride	A	-	-	-	-	-	-	-	-
Aureomycin	A	-	-	-	-	-	-	-	-
Barium chloride	A	B	A	A	A	-	B	A	B
Beer	A	A	A	A	A	A	A	A	A
Benzaldehyde	A	-	-	-	-	-	-	-	-
Benzene	A	A	A	A	B	A	B	A	A
Benzyl sulfonic acid	A	-	-	-	-	-	-	-	-
Bleach liquor	A	-	-	-	-	-	-	-	-

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		Alumi- nium	Alloy 20	Hastel- loy	Inco- nel 600	Monel 400	Nickel 200	316 S.S.	Steel
Borax	A	A	-	A	A	A	-	A	A
Boric acid	A	A	A	A	B	B	B	A	U
Bromic acid	A	-	-	-	-	-	-	-	-
Bromine	A	A	A	A	A	A	A	U	U
Butane	A	-	-	-	-	-	-	-	-
Butyl acetate	A	A	A	A	A	A	A	A	A
Butyl alcohol	A	A	A	A	A	A	A	A	A
Butyl cellosolve	A	-	-	-	-	-	-	-	-
Calcium carbonate	A	A	A	A	A	A	A	A	A
Calcium chlorate	A	-	-	-	-	-	-	-	-
Calcium chloride	A	B	A	A	A	B	B	A	A
Calcium hydroxide	A	B	A	A	B	B	B	B	A
Calcium hypochlorite	A	U	U	A	U	U	B	A	U
Carbolic acid	A	A	A	A	B	B	B	A	U
Carbon dioxide	A	-	-	-	-	-	-	-	-
Carbon disulphide	A	-	-	-	-	-	-	-	-
Carbon monoxide	A	-	-	-	-	-	-	-	-
Carbon tetrachloride	A	B	A	A	A	A	A	A	A
Carbonic acids	A	A	A	A	B	B	B	A	U
Caustic potash solution	A	-	-	-	-	-	-	-	-
Caustic soda	A	-	-	-	-	-	-	A	-
Cellsolve solvent	A	-	-	-	-	-	-	A	-
Chloral hydrate	A	-	-	-	-	-	-	-	-
Chlorinated ethyl alcohols	A	-	-	-	-	-	-	-	-
Chlorine (dry)	A	A	A	A	A	A	A	U	A
Chlorine (wet)	U	-	-	-	-	-	-	-	-
Chlorine oxide	U	-	-	-	-	-	-	-	-
Chloro acetic acid	A	-	-	-	-	-	-	-	-
Chloro benzene	A	-	-	-	-	-	-	-	-
Chloro ethyl benzene	A	-	-	-	-	-	-	-	-

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Chloroform	A	-	-	-	-	-	-	-	-
Chrome plating solutions	A	-	-	-	-	-	-	-	-
Chromic acid	B	B	A	A	B	U	U	B	-
Chromium trioxide (aqueous)	A	-	-	-	-	-	-	-	-
Chromosulphuric acid (< 20%)	A	-	-	-	-	-	-	-	-
Citric acid	A	A	A	A	B	B	B	A	U
Copper	A	-	-	-	-	-	-	-	-
Copper chloride	A	U	B	A	U	U	U	B	B
Copper sulphate	A	U	A	A	B	B	B	A	U
Creosote (coal tar)	A	B	A	B	B	B	B	A	A
Cresylic acid	A	-	-	-	-	-	-	-	-
Crude oil	A	A	A	A	B	B	B	A	A
Cyclohexane	A	-	-	-	-	-	-	A	-
Deoxidine	A	-	-	-	-	-	-	-	-
Dichloropropionic acid	A	-	-	-	-	-	-	-	-
Diethanolamine	A	-	-	-	-	-	-	-	-
Diethyl amine	A	-	-	-	-	-	-	-	-
Diethyl ether	A	-	-	-	-	-	-	A	-
Dimethyl sulfoxide	A	-	-	-	-	-	-	-	-
Dioxane	A	-	-	-	-	-	-	-	-
Diphenyl ether	A	-	-	-	-	-	-	-	-
Dowtherm (all types)	A	-	-	-	-	-	-	-	-
Electropolishing solutions	A	-	-	-	-	-	-	-	-
Engine oils	A	-	-	-	-	-	-	-	-
Epichlorohydrin	A	-	-	-	-	-	-	-	-
Ethers	A	A	A	A	B	B	B	A	A
Ethyl acetate	A	A	A	A	A	A	A	A	A
Ethyl alcohol	A	-	-	-	-	-	-	A	-
Ethyl amine	A	-	-	-	-	-	-	A	B

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	Alumi- nium	Alloy 20	Hastel- loy	Inco- nel 600	Monel 400	Nickel 200	316 S.S.	Steel	
Ethyl buty ester	A	-	-	-	-	-	-	A	-
Ethyl chloride	A	B	A	A	B	B	B	A	A
Ethyl mercaptane	A	-	-	-	-	-	-	-	-
Ethyl methyl ketone	A	-	-	-	-	-	-	-	-
Ethylene	A	-	-	-	-	-	-	-	-
Ethylene chlorohydrin	A	-	-	-	-	-	-	-	-
Ethylene dibromide	A	-	-	-	-	-	-	-	-
Ethylene dichloride	A	-	-	-	-	-	-	-	-
Ethylene glycol	A	-	-	-	-	-	-	-	-
Ethylene oxide	A	-	-	-	-	-	-	-	-
Fatty acids	A	-	-	-	-	-	-	-	-
Ferrous sulphate	A	B	A	A	U	U	U	A	U
Ferrous chloride	A	U	U	A	U	U	U	U	U
Fluorine	B	-	-	-	-	-	-	-	-
Folic acids	A	-	-	-	-	-	-	-	-
Formaldehyde	A	-	-	-	-	-	-	-	-
Formic acid	A	U	A	A	B	B	B	A	U
Freon (11, 12, 14)	A	-	-	-	-	-	-	-	-
Fuel oil	A	A	A	A	B	B	A	A	A
Fuel oil (acid)	A	B	A	A	U	B	U	B	B
Furfurol	A	A	A	A	B	A	B	A	A
Gasoline	A	A	A	A	A	A	A	A	A
Glue	A	A	A	A	A	A	A	A	A
Glycerin E	A	A	A	A	A	A	A	A	A
Glycols	A	-	-	-	-	-	-	-	-
Gold	A	-	-	-	-	-	-	-	-
Heat transfer oils	A	-	-	-	-	-	-	-	-
Hexachloro benzene	A	-	-	-	-	-	-	-	-

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	Alumi- nium	Alloy 20	Hastel- loy	Inco- nel 600	Monel 400	Nickel 200	316 S.S.	Steel	
Hexachlorophenyl acetic acid	A	-	-	-	-	-	-	-	
Hydraulic oils	A	-	-	-	-	-	-	-	
Hydrazine	A	-	-	-	-	-	-	-	
Hydrobromic acid	A	U	U	A	U	U	U	U	
Hydrocarbons	A	-	-	-	-	-	-	A	
Hydrochloric acid									
- all temperatures	A	-	-	-	-	-	-	-	
- room temperature	A	U	U	A	U	U	U	U	
Hydrocyanic acid	A	A	A	A	B	B	B	A	
Hydrofluoric acid	A	U	U	A	A	A	A	U	
Hydrofluorosilicic acid	A	-	A	A	B	-	B	U	
Hydrogen bromide	A	-	-	-	-	-	-	-	
Hydrogen chloride	A	U	U	U	B	B	B	U	
Hydrogen fluoride	A	-	-	-	-	-	-	-	
Hydrogen peroxide	A	A	A	A	B	B	B	A	
Hydrogen sulphide (aqueous)	A	A	A	A	B	B	B	A	
Iodine	A	-	-	-	-	-	-	-	
Iron	U	-	-	-	-	-	-	-	
Isooctane	A	-	-	-	-	-	-	-	
Isopropyl acetate	A	-	-	-	-	-	-	-	
Isopropyl alcohol	A	-	-	-	-	-	-	A	
Isopropyl ether	A	-	-	-	-	-	-	-	
Lactic acid	A	B	A	A	B	U	U	B	
Lead	A	-	-	-	-	-	-	-	
Linseed oil	A	A	A	A	A	A	A	A	
Lye (caustic)	A	U	A	A	A	A	A	A	
Magnesium	A	-	-	-	-	-	-	-	
Magnesium carbonate	A	B	A	A	A	A	A	U	

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Magnesium chloride	A	B	A	A	A	A	A	A	B
Magnesium hydroxide	A	U	A	A	A	A	A	A	A
Magnesium nitrate	A	A	A	A	B	B	-	A	B
Magnesium sulphate	A	A	A	A	B	B	B	A	A
Maleic acid	A	-	-	-	-	-	-	-	-
Manganese carbonate	A	A	A	B	B	B	B	A	U
Manganese chloride	A	U	B	B	B	B	B	A	U
Manganese sulphate	A	-	-	-	-	-	-	-	-
Mannitol	A	-	-	-	-	-	-	-	-
Mercaptanes	A	-	-	-	-	-	-	-	-
Mercuric chloride	A	U	U	A	U	U	U	U	U
Mercury	A	U	A	A	A	B	B	A	A
Methyl alcohol	A	-	-	-	-	-	-	A	-
Methyl ethyl ether	A	-	-	-	-	-	-	A	-
Methyl ethyl ketone	A	-	-	-	-	-	-	A	-
Methyl isobutyl ketone	A	-	-	-	-	-	-	A	-
Methylene chloride	A	U	U	A	U	U	U	U	B
Mobiltherm	A	-	-	-	-	-	-	-	-
Monochloro acetic acid	A	-	-	-	-	-	-	-	-
Monochloro benzene	A	-	-	-	-	-	-	-	-
Monoethanolamine	A	-	-	-	-	-	-	-	-
Monovinyl acetate	A	-	-	-	-	-	-	-	-
Muriatic acid	A	U	U	A	U	U	U	U	U
Nickel chloride	A	-	-	-	-	-	-	-	-
Nickel plating solution	A	-	-	-	-	-	-	-	-
Nickel sulphate	A	-	-	-	-	-	-	-	-
Nitrating acid	U	-	-	-	-	-	-	-	-
Nitric acid (< 65 %)	A	U	A	A	U	U	U	A	U
Nitrobenzene	A	-	-	-	-	-	-	-	-
Nitrogen	A	-	-	-	-	-	-	-	-

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Nitrous acid	A	B	A	B	B	B	B	A	U
Nitrous oxide	A	A	A	A	U	A	U	B	B
Octyl alcohol	A	B	B	B	B	B	B	A	B
Oleic acid	A	A	A	A	A	B	B	A	B
Oleum	U	-	-	-	-	-	-	-	-
Oxalic acid	A	B	A	A	B	B	B	A	U
Oxygen	B	-	-	-	-	-	-	-	-
Paint thinner	A	-	-	-	-	-	-	-	-
Paradichloro benzene	A	-	-	-	-	-	-	-	-
Paraffin oil	A	A	A	A	A	A	A	A	A
Paraldehyde	A	-	-	-	-	-	-	-	-
Parkerizing solution	A	-	-	-	-	-	-	-	-
Perchloric acid (< 20 %)	A	-	-	-	-	-	-	-	-
Petroleum	A	A	A	A	A	A	A	A	A
Phenol	A	-	-	-	-	-	-	-	-
Phenyl acetic acid	A	-	-	-	-	-	-	-	-
Phosgene	A	-	-	-	-	-	-	-	-
Phosphoric acid	A	U	A	A	B	B	B	A	U
Phosphorous trichloride	A	-	-	-	-	-	-	-	-
Phthalic acid	A	-	-	-	-	-	-	-	-
Picric Acid	A	A	A	A	U	U	U	A	A
Potash	A	-	-	-	-	-	-	-	-
Potassium (< 350 °C)	A	-	-	-	-	-	-	-	-
Potassium bromide	A	B	A	A	B	A	B	A	B
Potassium carbonate	A	B	A	A	B	A	A	A	B
Potassium chlorate	U	-	-	-	-	-	-	-	-
Potassium chloride	A	B	A	A	B	B	B	A	A
Potassium cyanide	A	U	A	A	B	B	B	A	A
Potassium hydrogensulphate	A	-	-	-	-	-	-	-	-

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Potassium hydroxide	A	U	A	A	B	A	A	A	B
Potassium nitrate	A	-	-	-	-	-	-	-	-
Potassium sulphate	A	A	A	B	B	B	B	A	A
Propane	A	-	-	-	-	-	-	A	A
Propylene	A	-	-	-	-	-	-	-	-
Rayon Spin Bath	A	-	-	-	-	-	-	-	-
Refrigerants 11 and 12	A	-	-	-	-	-	-	-	-
Sea water	A	B	A	A	B	B	B	A	B
Sewage	A	B	-	-	-	-	-	A	B
Silicones	A	-	-	-	-	-	-	-	-
Siloxanes	A	-	-	-	-	-	-	-	-
Silver	A	-	-	-	-	-	-	-	-
Silver nitrate	A	U	A	B	B	U	U	A	U
Soaps	A	B	A	A	A	A	A	A	A
Sodium bicarbonate	A	B	A	A	A	A	A	A	B
Sodium bisulphate	A	B	A	A	B	B	B	A	U
Sodium bromide	A	B	A	A	B	B	B	A	B
Sodium carbonate	A	B	A	A	B	B	B	A	A
Sodium chloride	A	B	A	A	A	A	A	A	A
Sodium hydroxide	A	U	A	A	A	A	A	A	A
Sodium hypochlorite	A	U	B	A	U	U	U	A	U
Sodium nitrate	A	A	A	A	A	B	B	A	A
Sodium peroxide	A	A	A	A	B	B	B	A	B
Sodium phosphate	A	A	A	A	B	B	B	A	B
Sodium silicate	A	B	A	A	B	B	B	A	A
Sodium sulphate	A	A	A	A	B	B	B	A	A
Sodium sulphide	A	U	A	A	B	B	B	A	A
Soy bean oil	A	A	A	A	-	B	-	A	U
Stannic chloride	A	U	A	A	B	B	B	A	U

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with	geneous Graphite	Alumi- nium	Alloy 20	Hastel- loy	Inco- nel 600	Monel 400	Nickel 200	316 S.S.	Steel
Steam (all commercial)	A	A	A	A	A	A	A	A	A
Stearic acid	A	A	A	A	B	B	B	A	B
Styrene	A	-	-	-	-	-	-	-	-
Sulphonic acids	A	-	-	-	-	-	-	-	-
Sulphur (molten)	A	A	A	A	A	U	U	A	A
Sulphur chloride	A	U	A	A	B	B	B	U	B
Sulphur dioxide	A	A	A	A	A	A	A	A	A
Sulphur hexafluoride	A	-	-	-	-	-	-	-	-
Sulphur monochloride	A	-	-	-	-	-	-	-	-
Sulphur trioxide	U	-	-	-	-	-	-	-	-
Sulphuric acid									
- fuming	A	A	A	A	U	U	U	A	B
- < 95 %	A	-	-	-	-	-	-	-	-
- < 10 % (cold)	A	B	A	A	U	B	B	B	U
- < 10 % (hot)	A	U	B	A	U	B	U	U	U
- 10 - 50 % (cold)	A	U	A	A	U	B	U	U	U
- 10 - 50 % (hot)	A	U	U	A	U	U	U	U	U
Sulphurous acid	A	-	-	-	-	-	-	-	-
Tannic acid	A	B	A	A	B	B	B	A	U
Tartaric acid	A	B	A	A	B	B	B	A	U
Tetrachloroethane	A	-	-	-	-	-	-	-	-
Therminol (all types)	A	-	-	-	-	-	-	-	-
Thionylchloride	A	-	-	-	-	-	-	-	-
Tin	A	-	-	-	-	-	-	-	-
Transformer oils	A	-	-	-	-	-	-	-	-
Trichloro acetic acid	A	-	-	-	-	-	-	-	-
Trichloro ethylene	A	-	-	-	-	-	-	-	-
Triethylamino ethanol	A	-	-	-	-	-	-	-	-
Ucon (all types)	A	-	-	-	-	-	-	-	-

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Resistance:									
A = good		B = moderate				U = unsatisfactory			
Compatibility of media	Homo-	Graphite laminate with ..... insert							
with	geneous Graphite	Alumi-nium	Alloy 20	Hastel-loy	Inco-nel 600	Monel 400	Nickel 200	316 S.S.	Steel
Vinegar	A	B	A	A	A	A	A	A	B
Water - Borated	A	-	-	-	-	-	-	-	-
Water - Deaerated	A	-	-	-	-	-	-	-	-
Wood's alloy	A	-	-	-	-	-	-	-	-
Xylene	A	-	-	-	-	-	-	A	U
Zinc	A	-	-	-	-	-	-	-	-
Zinc ammonium chloride	A	-	-	-	-	-	-	-	-
Zinc chloride	A	U	A	B	B	B	B	U	B
Zinc sulphate	A	B	A	A	B	B	B	A	B